



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5069-1

Job Sheet 194980



Part No: D5069-1

Job Qty: 3 pcs

Part Name: Hardpoint Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D5069 REV.A IPP REV:A NEW ISSUE 14-04-06 JLM VERIFIED BY:DD IPP REV:B 18.01.17 AS PER
DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	3 pcs	6/14/19	6/14/19	0.00	0.15	Bandsaw - 1	5/13/19 19/5/19
110	HAAS 4 Axis - B4B	3 pcs	6/14/19	6/14/19	0.00	7.40	HAAS - 1 - B4B	
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	5/13/19 19/5/19
							HAAS - 4 - B4B	
120	QC 2	3 pcs	6/14/19	6/14/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	5/13/19 19/5/19
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	
							QC 2 - 5	
							QC 2 - 71	
130	QC 8	3 pcs	6/14/19	6/14/19	0.00	0.00	QC 8 - 12	5/13/19 19/5/19
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	

Plex 5/13/19 8:38 AM Dart.Renwick.Jennife



Container No: S184813



Part: D5069-1

Job No: 194980

Serial No/Batch: S184813

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/28/19

					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
135	Outsource - 4 - Anodize	3 pcs	6/14/19		ATG001-VC	8
140	Packaging 2-1 - Receive - B4B	3 pcs	6/14/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
160	QC 6	3 pcs	6/14/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
170	Packaging 3-1 - Stock - B4B	3 pcs	6/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

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				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 57136
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	3 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bandsaw) Cut blank: 4.200" LONG Descriptions: 110 - (HAAS CNC Vertical Machine) 1- Machine as per Folio FB563 and Dwg D5069 DWG REV: _____ FOLIO REV: _____ Deburr 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 135 - ISSUE P/O: <u>43622</u> TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 140 - (Receive & Inspect for Damage & Mat'l Certs) 160 - (QC6- All purchased or subcontracted products) 170 - (Identify as per dwg & Stock Location: _____) 180 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.500X4.000	6061T6 Bar 1.500 X 4.00	1.0500 ft (.35 ea)	100-Bandsaw - 1	5156597	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M6061T6B1.500X4.000	1	12	0	
Part Specifications					
Specifications could not be found.					

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MAT
used
4.604'

DART AEROSPACE LTD		Work Order: 194.980
Description: <i>hardpoint adapter</i>		Part Number: 5069-1
Inspection Dwg: D5069	Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	± 0.030	4.000	✓			
2.60	± 0.030	2.600	✓			
2.38	± 0.030	2.378	✓			
1.68	± 0.030	1.678	✓			
R0.50	± 0.030	.500	✓			
R0.65	± 0.030	.650	✓			
0.787	$+0.002 -0.000$	.787	✓			
3.75	$+0.000 -0.002$	3.747	✓			
1.43	± 0.030	1.427	✓			
R0.25	± 0.030	.250	✓			
2.05	± 0.030	2.062	✓			
0.900	± 0.010	.899	✓			
1.20	± 0.030	1.199	✓			
0.46	± 0.030	.469	✓			
0.310	± 0.010	.304	✓			
R0.031	± 0.010	.031	✓			
0.600	± 0.010	.600	✓			
0.13 x 45°	± 0.030	.135	✓			
2.600	$+0.015 -0.000$	2.600	✓			
0.13 x 45°	± 0.030	.135	✓			
0.850	$+0.000 -0.010$	.848	✓			
0.625	± 0.010	.627	✓			
R0.13	± 0.030	.130	✓			
0.500	± 0.015	.503	✓			
2.33	± 0.030	2.323	✓			
0.377	$+0.002 -0.000$	.378	✓			

Measured by: DAS 57	Checked by: <i>[Signature]</i>	QC Inspector:
Date: 9-89 14/05/28	Date: 19/05/30	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043622



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043622

PO Date: 6/3/19

Due Date: 6/11/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ***RUSH***

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193460	D4821-1	Windshield Deflector : Various STC's Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	6/14/19	8 pcs	0 pcs	8 pcs	\$61.80/pcs	\$494.40
2	194980	D5069-1	Hardpoint Adapter : Various STC's ISSUE P/O: _____ TO ATG ANODIZE BLACK PER MIL- A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	6/11/19	13 pcs	0 pcs	13 pcs	\$13.45/pcs	\$174.85
3	195670	RBEB290- P0001- 101-5	Adapter -Issue P/O; _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/11/19	6 pcs	0 pcs	6 pcs	\$13.45/pcs	\$80.70
Grand Total:											\$749.95



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Canada

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PURCHASE ORDER
POHB043622



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, appearing to be "JL" or similar, located to the right of the Order Notes section.

Plex 6/7/19 9:00 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917978

Date: 10-Jun-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 13 ea	Part: D5069-1 Hardpoint Adapter Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (.4 - 1 mils) Job: 25250 PO: POHB043622	Rev: A	Line: 2
✓ 6 each	Part: RBEB290-P0001-101-5 Adapter Anodize per MIL-A-8625F, Type II, Class2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 25251 PO: POHB043622	Rev:	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUN 10 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

RECEIVED

JUN 10 2019

DART AEROSPACE LTD.